

SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Mixture

Product Name: Starbond KE-150 Black Medium

1.2. Intended Use of the Product Use of the Substance/Mixture: Bonding, finishing, stabilizing, gap-filling.

1.3. Name, Address, and Telephone of the Responsible Party:

Company	Manufacturer
CPH International 1450 W. 228th St. Suite 11 Torrance, CA 90005 T: 213-382-7788 T: 1-800-900-4583 (GLUE) www.starbond.com	Starbond 1450 W. 228th St. Suite 11 Torrance, CA 90005 T: 213-382-7788 T: 1-800-900-4583 (GLUE) www.starbond.com

1.4. Emergency Telephone Number

Emergency Number: 1-800-900-4583 (GLUE)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture GHS-US Classification

Acute Tox. 4	H332
(Inhalation: dust mist)	H315
Skin Irrit. 2	H319
Eye Irrit. 2	H317
Skin Sens. 1	H351
Carc. 2	H335
STOT SE 3	

Full text of hazard classes and H-statements: see Section 16.

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US) :



Signal Word (GHS-US)

Warning

Hazard Statements (GHS-US)

- H315 - Causes skin irritation.
- H317 - May cause an allergic skin reaction.
- H319 - Causes serious eye irritation.
- H332 - Harmful if inhaled.
- H335 - May cause respiratory irritation.
- H351 - Suspected of causing cancer.

Precautionary Statements (GHS-US)

- P201 - Obtain special instructions before use.
- P202 - Do not handle until all safety precautions have been read and understood.
- P261 - Avoid breathing vapors, mist, or spray.
- P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.
- P271 - Use only outdoors or in a well-ventilated area.
- P272 - Contaminated work clothing must not be allowed out of the workplace.
- P273 - Avoid release to the environment.
- P280 - Wear protective gloves, protective clothing, and eye protection.

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P302+P352 - If on skin: Wash with plenty of water.

P304+P340 - If inhaled: Remove person to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P313 - If exposed or concerned: Get medical advice/attention.

P312 - Call a poison center or doctor if you feel unwell.

P321 - Specific treatment (see Section 4 on this SDS).

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P405 - Store locked up.

P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixture

Name	Product Identifier	%
Ethyl 2 cyanoacrylate	(CAS-No.) 7085-85-0	>84
Poly Methyl Methacrylate	(CAS-No.) 9011-14-7	11-14
Methyl isobutyl ketone	(CAS-No.) 108-10-1	0.7-0.9
Carbon black	(CAS-No.) 1333-86-4	<0.2
Hydroquinone	(CAS-No.) 123-31-9	<0.2

Full text of H-phrases: see Section 16.

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation: When symptoms occur: go into open air and ventilate suspected area. Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention.

First-aid Measures After Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes.

Obtain medical attention if irritation develops or persists.

First-aid Measures After Eye Contact: Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries: Causes serious eye irritation. Causes skin irritation. May cause respiratory irritation. Harmful if inhaled. Skin sensitization. Suspected of causing cancer.

Symptoms/Injuries After Inhalation: Irritation of the respiratory tract and the other mucous membranes. Inhalation is likely to cause adverse health effects including but not limited to: irritation, difficulty breathing, and unconsciousness.

Symptoms/Injuries After Skin Contact: Redness, pain, swelling, itching, burning, dryness, and dermatitis. May cause an allergic skin reaction.

Symptoms/Injuries After Eye Contact: Contact causes severe irritation with redness and swelling of the conjunctiva.

Symptoms/Injuries After Ingestion: Ingestion may cause adverse effects. **Chronic Symptoms:** Suspected of causing cancer.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

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SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Carbon dioxide, dry chemical.

Unsuitable Extinguishing Media: Application of water to product may generate heat and increase fire intensity.

5.2. Special Hazards Arising from the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures.

Explosion Hazard: Product is not explosive.

Reactivity: Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Oxides of carbon, oxides of nitrogen, irritating organic vapors.

Other Information: Do not allow run-off from firefighting to enter drains or water courses.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Do not get in eyes, on skin, or on clothing. Do not breathe vapor, mist or spray.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protective equipment (PPE). **Emergency**

Procedures: Evacuate unnecessary personnel.

6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. As an immediate precautionary measure, isolate spill or leak area in all directions. Ventilate area.

Methods for Cleaning Up: Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off the floor. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: Rapid exothermic polymerization occurs in the presence of water, amines, alkalis and alcohols.

Precautions for Safe Handling: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid contact with eyes, skin and clothing. Use only outdoors or in a well-ventilated area. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Do not breathe mist/vapors/spray.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. **Incompatible Materials:** Water, alcohol, amines, and alkalis.

7.3. Specific End Use(s)

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in Section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

Ethyl cyanoacrylate (7085-85-0)		
USA ACGIH	ACGIH TWA (ppm)	0.2 ppm
Hydroquinone (123-31-9)		
USA ACGIH	ACGIH TWA (mg/m ³)	1 mg/m ³
USA ACGIH	ACGIH chemical category	dermal sensitizer, Confirmed Animal Carcinogen with Unknown relevance to humans
USA NIOSH	NIOSH REL (ceiling) (mg/m ³)	2 mg/m ³
USA IDLH	US IDLH (mg/m ³)	50 mg/m ³
USA OSHA	OSHA PEL (TWA) (mg/m ³)	2 mg/m ³

8.2. Exposure Controls

Appropriate Engineering Controls : Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Gas detectors should be used when toxic gases may be released.

Personal Protective Equipment : Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.



Materials for Protective Clothing : Chemically resistant materials and fabrics.

Hand Protection : Wear protective gloves.

Eye and Face Protection : Chemical safety goggles.

Skin and Body Protection : Wear suitable protective clothing.

Respiratory Protection : If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information : When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Appearance	Black liquid
Odor	Pungent odor
Odor Threshold	1-2 ppm
pH	Not applicable
Boiling point/Boiling range	54-56°C(0.21-0.40kPa)
Melting point	Not applicable
Freezing point	<-30°C
Flash point	> 83 °C [Test Method: Closed Cup]
Auto ignition temperature	485°C
Flammable Limits (LEL)	1.7vol%
Flammable Limits (UEL)	No data
Vapor Pressure	<0.27kPa(25°C)
Solubility	Insoluble in water. Soluble in acetone
Partition coefficient: no-octanol/water	No data
Evaporation rate	No data
Vapor density	4.3
Viscosity	100-200 mPa.s/20°C
Density	1.00-1.10 g/ml
Decomposition Temperature	No data

9.2. Other Information

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No additional information available

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity: Stable usually

10.2. Chemical Stability: Material polymerizes rapidly by contact with water, alcohol, amines, and alkalis.

10.3. Possibility of Hazardous Reactions: The hazardous reaction is not caused under normal condition.

10.4. Conditions to Avoid: High temperature, Heating, Hot sources, Open flames.

10.5. Incompatible Materials: Oxidizing agents. Water, Alcohol, Amines, Alkalis.

10.6. Hazardous Decomposition Products: None expected under normal conditions of use.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects

Acute toxicity (oral)	Not classified
Acute toxicity (dermal)	Not classified
Acute toxicity (inhalation)	No data
Skin corrosion / irritation	Not applicable
Serious eye damage / eye irritation	Category 2B
Respiratory sensitization	No data
Skin sensitization	Category 1
Germ cell mutagenicity	Category 1B
Carcinogenicity	Not classified
Reproductive toxicity	Not classified
Specific target organ toxicity (Single exposure)	Category 3
Specific target organ toxicity (Repeated exposure)	No data
Aspiration hazard	No data

SECTION 12: ECOLOGICAL INFORMATION

Hazardous to the aquatic environment (acute)	No data
Hazardous to the aquatic environment (chronic)	No data
Ecotoxicity	No data
Persistence and degradability	No data
Bioaccumulative potential	No data
Mobility in soil	No data
Hazardous to the ozone layer	No data
BOD (0.1% aq. solution of the product)	No data
COD (0.1% aq. solution of the product)	No data
Others	No data

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, and international regulations.

Additional Information: Container may remain hazardous when empty. Continue to observe all precautions.

Ecology - Waste Materials: Avoid release to the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT

Proper Shipping Name: COMBUSTIBLE LIQUID, N.O.S, (Ethyl cyanoacrylate)

Identification Number: NA1993

Packing Group: III

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ERG Number: 128

14.2. In Accordance with IMDG

Not regulated for transport

14.3. In Accordance with IATA

Proper Shipping Name: AVIATION REGULATED LIQUID, N.O.S., (Ethyl cyanoacrylate)

Packing Group: III

Identification Number: UN3334 Hazard Class: 9

Label Codes: 9

ERG Code (IATA): 9A



SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

Starbond KE-150 Black Medium	
Ethyl 2 cyanoacrylate (7085-85-0)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Hydroquinone (123-31-9)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
Listed on the United States SARA Section 302	
Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	100 lb
SARA Section 302 Threshold Planning Quantity (TPQ)	500 - 10000 lb
SARA Section 313 - Emission Reporting	1 %

15.2. US State Regulations

Ethyl 2 cyanoacrylate (7085-85-0)
U.S. - New Jersey - Right to Know Hazardous Substance List
Hydroquinone (123-31-9)
U.S. - Massachusetts - Right to Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Other Information: This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200

GHS Full Text Phrases:

Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Carc. 2	Carcinogenicity Category 2
Eye Irrit. 2	Serious eye damage/eye irritation Category 2
Skin Irrit. 2	Skin corrosion/irritation Category 2
Skin Sens. 1	Skin sensitization, Category 1
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H351	Suspected of causing cancer

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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SDS US (GHS HazCom)